Manual Dual Feed Setting

If you wish to sew patterns other than U1 to U5 and Q1 to Q7 with the dual feed device, turn on the manual dual feed setting.

To turn on the manual dual feed setting, press the Function menu key ① to open the function menu, then press the ON key ② of the manual dual feed setting.

**NOTE:**
The sewing results of the manual dual feed sewing may vary depending upon sewing conditions. Always make a test stitch on an extra piece of the fabric to check the sewing results.

You may need to adjust the dual feed balance ③ depending on the type of fabric. Refer to pages 41-42 of the instruction book for how to adjust the dual feed balance.

Turn off the manual dual feed setting when the manual dual feed sewing is finished.

**NOTE:**
- The dual feed key ④ will gray out if the manual dual feed setting is turned on.
- The patterns U8 and B14, and the sewing applications that are not suitable for the manual dual feed setting are grayed out and cannot be selected.

**NOTE:**
If the drop feed key in the sewing setting mode is turned on, the manual dual feed setting will gray out.
If the pattern or sewing application with the feed dog down is selected, the manual dual feed setting will gray out.
NOTE:
If the manual dual feed setting is turned on when dual feed sewing is turned on in ordinary sewing mode, dual feed sewing will be switched to the manual dual feed setting.

NOTE:
If the drop feed key ⑤ is turned on in ordinary sewing mode when the manual dual feed setting is turned on, a message will appear as shown. Press the OK key to turn off the manual dual feed setting, and the feed dog is dropped. To cancel dropping the feed dog, press the X key.

NOTE:
If the manual dual feed setting is turned on when dual feed sewing is turned on in ordinary sewing mode, the feed dog is raised for dual feed sewing.